



12016

| Parts List |       |           |                                   |     |                          |          |
|------------|-------|-----------|-----------------------------------|-----|--------------------------|----------|
| Ref        | Class | Part      | Description                       | Qty | Comment                  | Footnote |
| 1          | 1647  | 9148A47   | GEAR HOUSING (BASIC) (BLACK)      | 1   |                          |          |
| 1          | 1647  | 9148A48   | GEAR HOUSING (BASIC) (GRAY)       | 1   |                          |          |
| 1          | 1647  | 9148A49   | GEAR HOUSING (BASIC) (TRACK)      | 1   |                          |          |
| 49         |       | 89594A 1  | FOLLOWER                          | 1   |                          |          |
| 48         |       | 78956     | SHIFT CAM                         | 1   |                          |          |
| 50         |       | 79911A 1  | ROD                               | 1   |                          |          |
| 51         | 24    | 79910     | SPRING                            | 1   |                          |          |
| 52         | 12    | 78910     | WASHER                            | AR  |                          |          |
| 53         | 17    | 78906     | PIN                               | 1   |                          |          |
| 54         | 15    | 47397A 1  | SHIM SET (.002-3-5-10)            | AR  |                          |          |
| 55         | 31    | 78172A 1  | BEARING ASSEMBLY, Tapered R       | 1   |                          |          |
| 56         | 43    | 44102A 2  | FORWARD GEAR ASSEMBLY (13         | 1   | SN# 0G052417 & Below     |          |
| 56         | 43    | 44102A 7  | GEAR SET (135/150) (DOES NOT      | 1   | SN# 0G052418 & Up        |          |
| 56         | 43    | 16294A 2  | GEAR SET, HIGH ALTITUDE - 2.3     | 1   |                          |          |
| 56         | 43    | 44104A 2  | FORWARD GEAR ASSEMBLY (17         | 1   | SN# 0G052417 & Below     |          |
| 56         | 43    | 44104A 8  | GEAR SET (175/200/XR6/MAGN        | 1   | SN# 0G052418 & Up        |          |
| 57         | 31    | 54928 1   | ROLLER BEARING                    | 1   |                          |          |
| 58         | 52    | 823174    | CLUTCH                            | 1   |                          |          |
| 59         | 17    | 78905     | PIN, Cross                        | 1   |                          |          |
| 60         | 17    | 78909     | PIN, Detent                       | 2   |                          |          |
| 61         | 24    | 78962     | SPRING                            | 2   |                          |          |
| 62         | 44    | 94148     | PROPELLER SHAFT                   | 1   |                          |          |
| 63         |       | N.S.S.    | Not Sold Seperate, Reverse Gear   | 1   | SN# 0G052417 & Below     |          |
| 63         | 43    | 824987A 2 | REVERSE GEAR (135/150)            | 1   | SN# 0G052418 & Up        |          |
| 63         | 43    | 824986A 2 | REVERSE GEAR (175/200/XR6/A       | 1   | SN# 0G052418 & Up        |          |
| 63A        | 23    | 824108    | SPACER                            | 1   | SN# 0G052418 & Up        |          |
| 64         |       | 68100 1   | RING, Thrust                      | 1   |                          |          |
| 65         | 30    | 88957A 1  | BEARING                           | 1   |                          |          |
| 66         | 25    | 31534     | O-RING                            | 1   |                          | 2,15     |
| 67         |       | 43567A 1  | BEARING CARRIER ASSEMBLY          | 1   |                          |          |
| 68         | 31    | 30956     | BEARING, Needle                   | 1   |                          |          |
| 69         | 26    | 76868     | SEAL                              | 2   |                          | 15       |
| 70         | 28    | 30281     | KEY                               | 1   |                          |          |
| 71         | 14    | 79447     | TAB WASHER                        | 1   |                          |          |
| 72         |       | 79448     | RETAINER                          | 1   |                          |          |
| 73         |       | 31640 4   | TRIM TAB (USE WITH GEAR HOL       | 1   |                          |          |
| 73         |       | 31640 5   | TRIM TAB (USE WITH GEAR HOL       | 1   |                          |          |
| 74         | 10    | 806327    | SCREW, (.437-14 x 1.750) (1-5/8") | 1   |                          |          |
| 75         |       | 67891     | FILLER BLOCK                      | 1   |                          |          |
| 76         | 11    | 34933     | NUT, (.437-20)                    | 2   | THESE REPLACEMENT PARTS. |          |
| 77         | 10    | 66310     | SCREW (.275-16 x 1.00)            | 1   | THESE REPLACEMENT PARTS. |          |